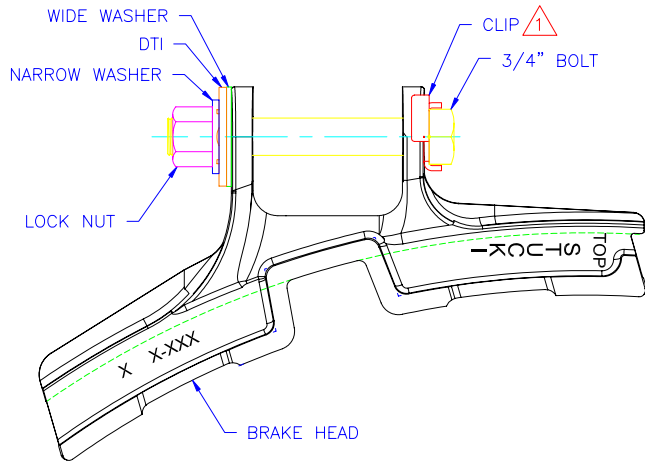


BRAKE HEAD REPLACEMENT PROCEDURE:

- 1.- REMOVE DAMAGED BRAKE HEAD BY CUTTING OFF PIN & COLLAR (AT BOTTOM SIDE)
- 2.- SLIDE IN PLACE THE NEW REPLACEABLE BRAKE HEAD.
- 3.- ALIGN HOLES AND INSERT PROVIDED 3/4" BOLT FROM TOP.
- 4.- INSERT WASHERS AND LOCK NUT IN ORDER, AS SHOWN.
- 5.- TIGHTEN LOCK NUT UNTIL TORQUE INDICATOR ORANGE POPS OUT FROM DTI (300 LB-FT).



DESCRIPTION	PART No.	QUANTITY
BRAKE HEAD	KU000BCVI0C	1
3/4" BOLT GR.5 FINE TH.	KU000T65F0	1
BOLT STOP	KU000BK0A00	1
3/4" WIDE WASHER	KUQ00PH6A00	1
DTI	KUQ000D6A00	1
3/4" NARROW WASHER	KUQ00PA6A00	1
3/4" LOCK NUT	KU000QN65FS	1



DRAWING No. 274

PROJECT NO.	RELEASE NO.	ISSUE NO.	NAME: REPLACEABLE SHOE SAVER AC BRAKE HEAD, UNIVERSAL KIT (FOR COMPOSITION SHOE)	PART No. KU0000RCC00
	1		MATERIAL: -	SUBASSEMBLED TO: -
			SCALE: FREE	CAD
			STUCKI De México	A PART TO: #18 & #24 HAWKRESS TYPE RR. BB. 274
DESIGN: J. BAUTISTA	DATE: AUG-07-07	ENG. CHK'D: F.G.S.	DATE: AUG-07-07	ENG. CHK'D: J.A.F.