

Installation Instructions for Replaceable Brake Head Kit

General Information

Replace a damaged brake head without dismantling the truck nor car, on the track. (less than 15 min.) Complete kit: The **RBH (Replaceable Brake Head)** fits both #18 & #24 beams, both ends.



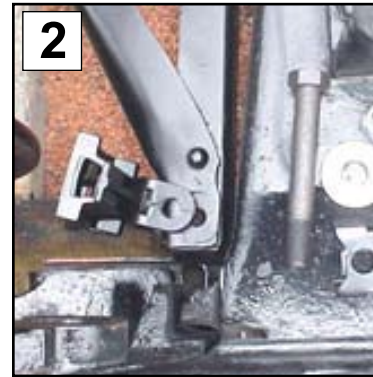
Installation Requirements

Tools: Torch, Wrench 19", Long Socket 1-1/8" D, Punch
(Optional: Torque meter 300 ft-lbs).



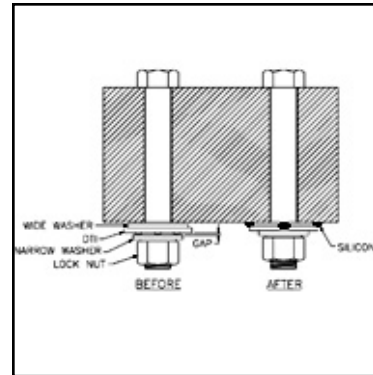
Installation Procedures

1.) Remove damaged brake head: Torch off bottom 3/4" collar. Cover pocket guide from flame.



2.) Slide the RBH into place: in the beam (TOP side upwards).

3.) Align holes & insert bolt provided from top (bolt head between rotating stop logs).



4.) Insert washer & lock nut (wide washer 1st). Torque it continuously until orange indicator pops out.



Check Torque: Proper torque achieved when orange pops out (gauge 0.025" doesn't fit). Beam is now ready!